



KOTZUR

Grain Guard - Relief Valve Fitting Instructions



PART LIST

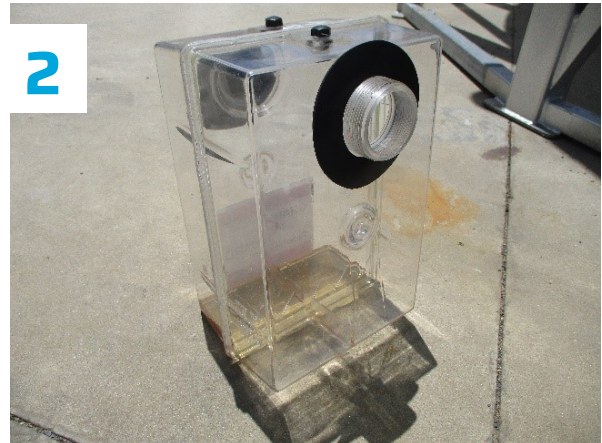
- 1 x Grain Guard (Relief Valve)
- 1 x 50mm Poly 90 ° Elbow OR 2" Back Nut
- 1 x 50mm Rubber Washer
- 2 x 50mm Steel Washer
- 2 x 1 litre bottle of Hydraulic Oil 32



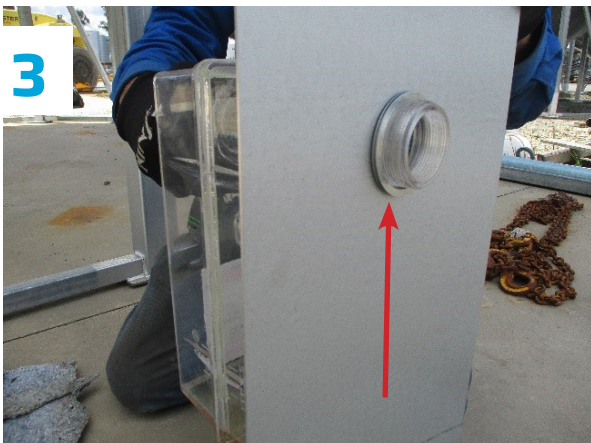
Fitting the relief valve to the silo requires two (2) persons due to accessibility and possible work at height.



1
Tilt the Grain Guard on its side and fill to the **FULL OIL LEVEL** as indicated on side of Grain Guard.



2
Fit the 50mm rubber washer to the Grain Guard.



3
Position Grain Guard onto silo wall and place 2 x 50mm steel washers on internal side of Grain Guard.



4
Attach 50mm poly elbow or 2" Back Nut on internal side of Grain Guard and ensure the elbow is facing down.